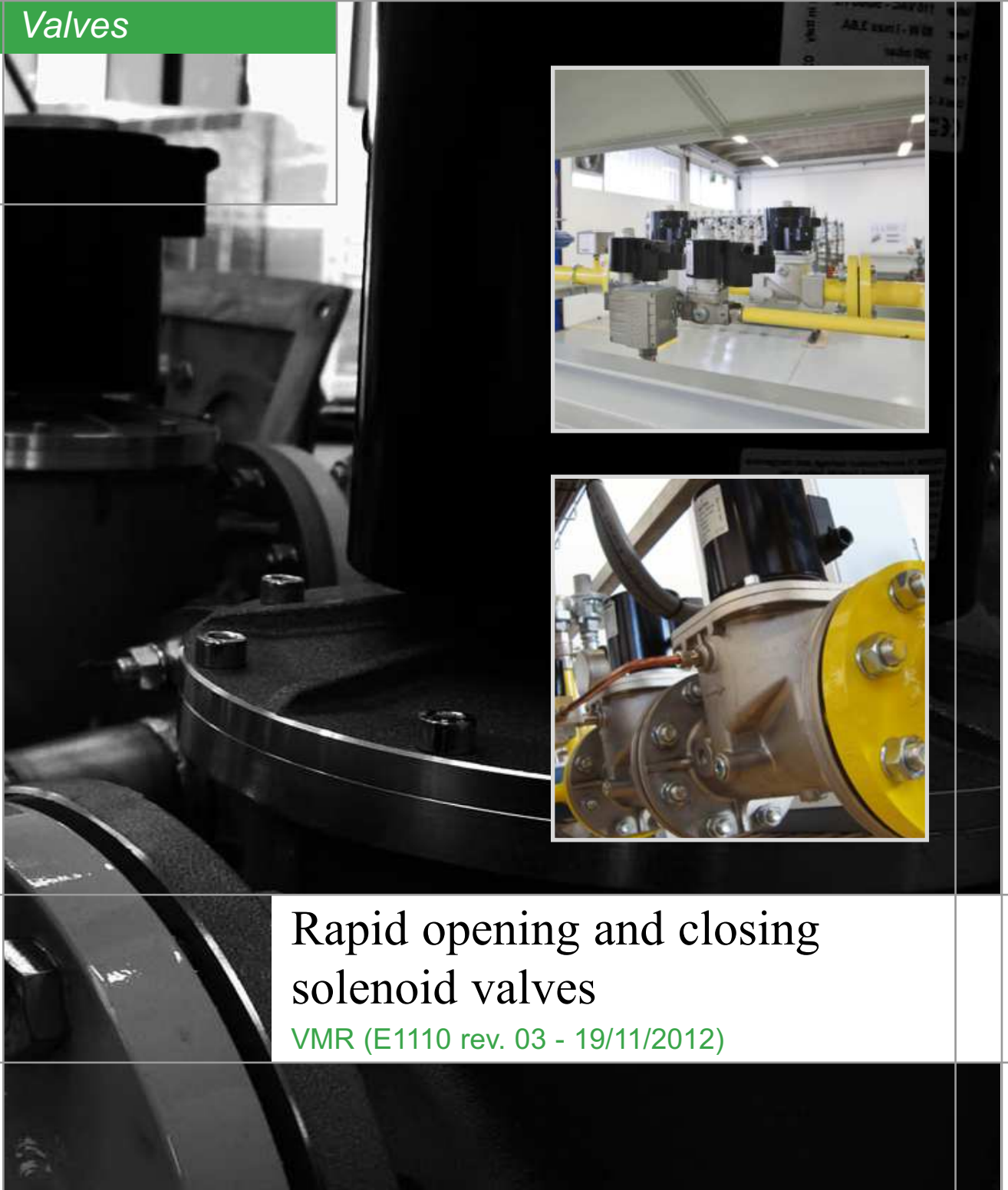


Valves



Rapid opening and closing solenoid valves

VMR (E1110 rev. 03 - 19/11/2012)

GENERAL WARNINGS:



■ All installation, maintenance, ignition and setting must be performed by qualified staff, respecting the norms present at the time and place of the installation.

■ To avoid damage to people and things, it is essential to observe all the points indicated in this handbook. The reported indications do not exonerate the Client/User from observing general or specific laws concerning accidents and environmental safeguarding.

■ The operator must wear proper DPI clothing (shoes, helmets...) and respect the general safety, prevention and precaution norms.

■ To avoid the risks of burns or high voltage electrocution, the operator must avoid all contact with the burner and its control devices during the ignition phase and while it is running at high temperatures.

■ All ordinary and extraordinary maintenance must be performed when the system is stopped.

■ To assure correct and safe use of the combustion plant, it is of extreme importance that the contents of this document be brought to the attention of and be meticulously observed by all personnel in charge of controlling and working the devices.

■ The functioning of a combustion plant can be dangerous and cause injuries to persons or damage to equipment. Every burner must be provided with certified combustion safety and supervision devices.

■ The burner must be installed correctly to prevent any type of accidental/undesired heat transmission from the flame to the operator or the equipment.

■ The performances indicated in this technical document regarding the range of products are a result of experimental tests carried out at ESA-PYRONICS. The tests have been performed using ignition systems, flame detectors and supervisors developed by ESA-PYRONICS. The respect of the above mentioned functioning conditions cannot be guaranteed if equipment, which is not present in the ESA-PYRONICS catalogue, is used.

DISPOSAL:



To dispose of the product, abide by the local legislations regarding it.

GENERAL NOTES:



■ In accordance to the internal policy of constant quality improvement, ESA-PYRONICS reserves the right to modify the technical characteristics of the present document at any time and without warning.

■ It is possible to download technical sheets which have been updated to the latest revision from the **www.esapyronics.com** website.

■ The products manufactured by ESA-PYRONICS have been created in conformity to the **UNI EN 746-2:2010** Norms: Equipment for industrial thermal process - Part 2: Safety requirements for combustion and the movement and treatment of combustible elements. This norm is in harmony with the Machine Directive **2006/42/CE**. It is certified that the products in question respect all the requirements prescribed by the above mentioned Norms and Directives.

■ Certified in conformity with the **UNI EN ISO 9001** Norm by DNV GL.

CERTIFICATIONS:



The valves comply with the **UNI EN 161** Norm: Automatic isolating valves for gas burners and gas-user equipment, in Class A, group 2, certificate n. **CE 0063AQ1350**.



The products conform to the requests for the Euroasia market (Russia, Belarus and Kazakhstan).

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The VMR is an electromagnetic mono-stage valve. It opens and closes rapidly and is a normally closed valve complying with the UNI EN 161 Norm.

APPLICATIONS

- Gas interception on decompression units.
- Air/gas interception for burners.
- Special gases interception BIOGAS and COG.

CHARACTERISTICS

GENERAL:

- Working pressure: 200/360 mbar
- Fluid temperature: < 40°C
- Adjustable capacity: 0-100 %
- Voltage rating: 110/230 V 50/60 Hz
- Voltage (on request): 24/12 VAC/DC
- Tension tolerance: from -15% to +10%
- Working temperature: from 15°C to +60°C
- Opening time: < 1 second
- Closing time: < 1 second
- Coil direction: 360°
- Protection: IP 54 (EN 60529)
- Cable gland: M20 x 1,5
- Dust filter: incorporated
- Limit switch: on request
- Mounting: in any position except with coil facing downwards
- Manufactured in accordance to the EN161 Norm (EC certificate n. 0063AQ1350) in class A group 2.

MATERIAL COMPOSITION:

- Valve body: aluminum, copper, steel
- Seals: PTFE, NBR, FPM

DESCRIPTION

The VMR series solenoid valves are interception devices operating with auxiliary electrical energy suited for block maneuvers and gas or air supply in burners at atmospheric or blown air pressures, for furnaces and other applications that use gas as fuel.

When the coil is not powered, the spring acts on the shutter, keeping the gas passage closed (intrinsic safety). In this condition, gas is present at line pressure in the inlet chamber and by pushing against the shutter it increases the sealing force. When the coil is powered, the valve opens rapidly, overcoming the force of the spring and gas pressure. The valve stroke (and thus the flow) can be regulated by the special regulation screw (see section regarding regulation). If power is cut off from the coil, the valve closes rapidly, interrupting the gas passage.



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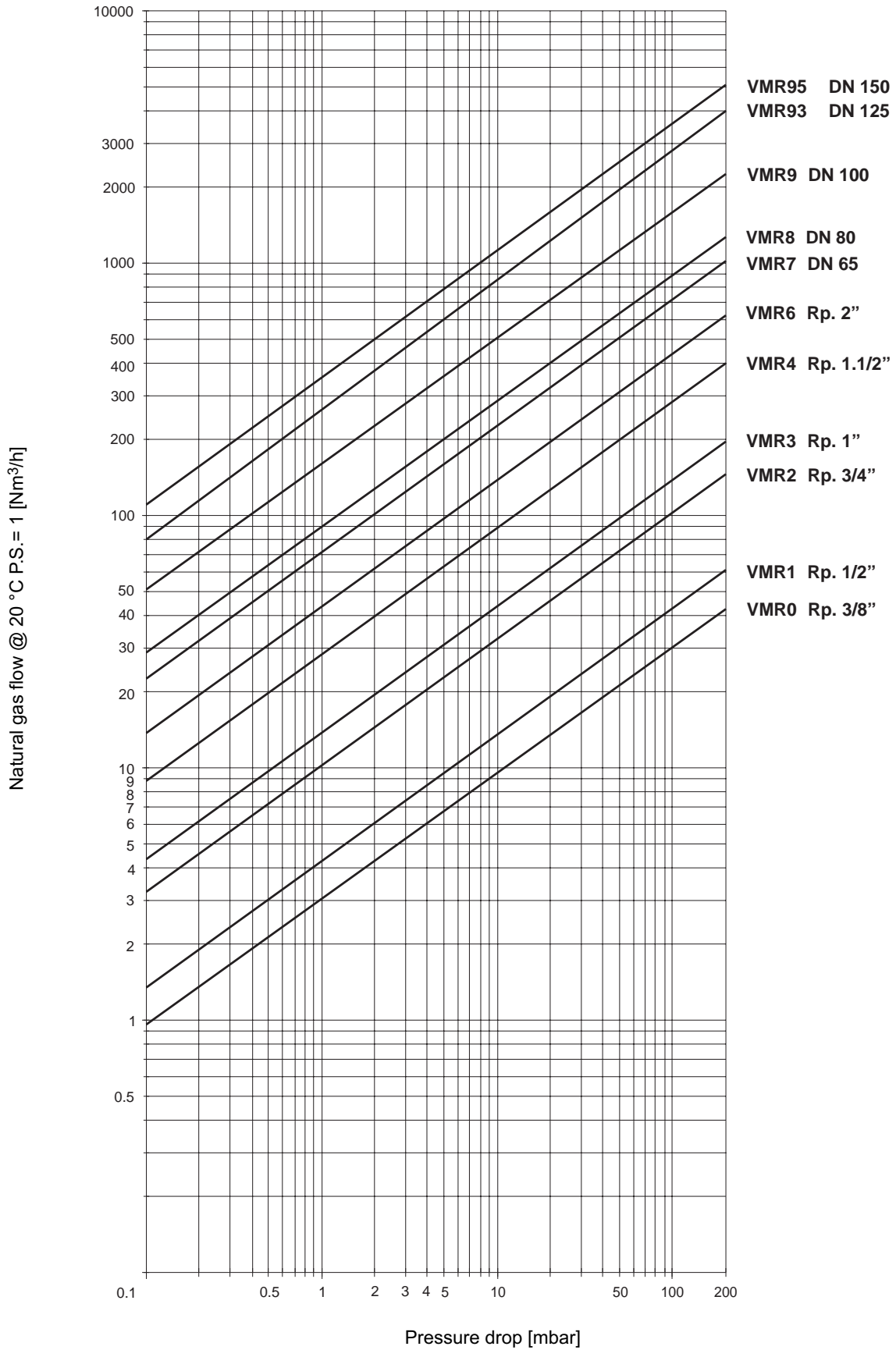


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F1110I05

FLOWCHART



WARNINGS

- Make sure that the working pressure and fluid temperature are lower than the maximum values allowed.
- Check correct installation of the valve before starting the flow in the pipes.
- In case of valve malfunctioning, follow the indications

in the present manual at the “Maintenance” chapter or contact ESA-PYRONICS assistance.

- Any modification or repair done by third parties could compromise the application safety and cause the general warranty conditions to automatically expire.

INSTALLATION

Do not expose the valve to direct sunlight, heat sources or near combustion products, liquids, solvents or corrosive gases.

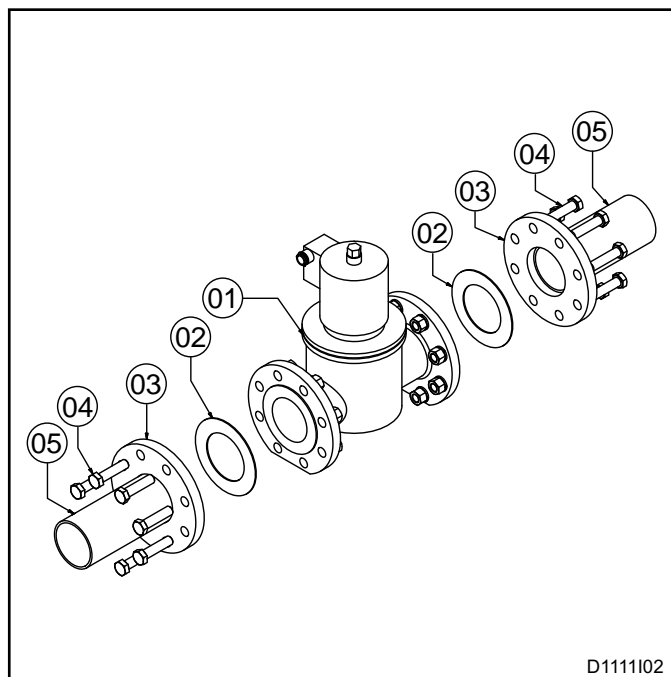
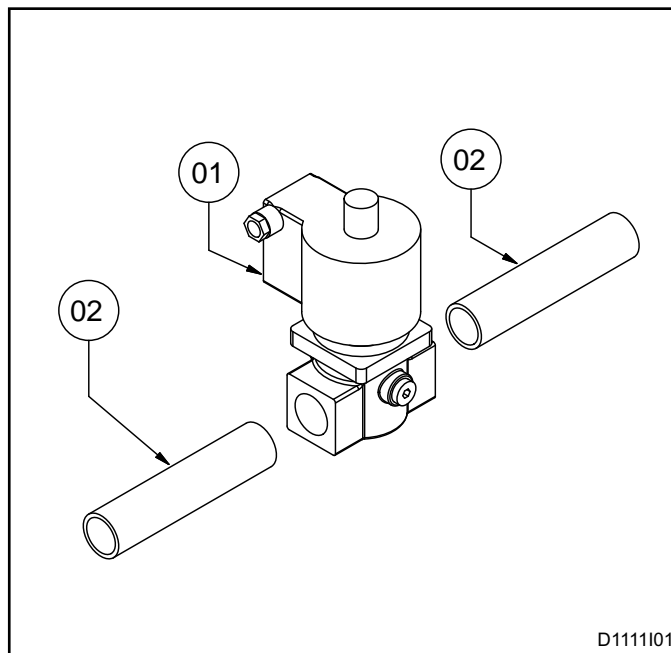
- Check that the line pressure is lower than the maximum working pressure allowed.
- Check that the arrow on the valve body is pointing in the correct flow direction.
- The valve may be installed in any position (coil can be horizontal or vertical), except with coil facing downwards.
- Ensure that there are no foreign objects inside the valve before assembling. If necessary, blow with compressed air.
- Check the correct alignment of the attachment pipes. Keep a certain distance from the walls allowing air to circulate freely.
- Leave enough space above the solenoid valve to extract the coil in case of replacement.

THREADED MODELS:

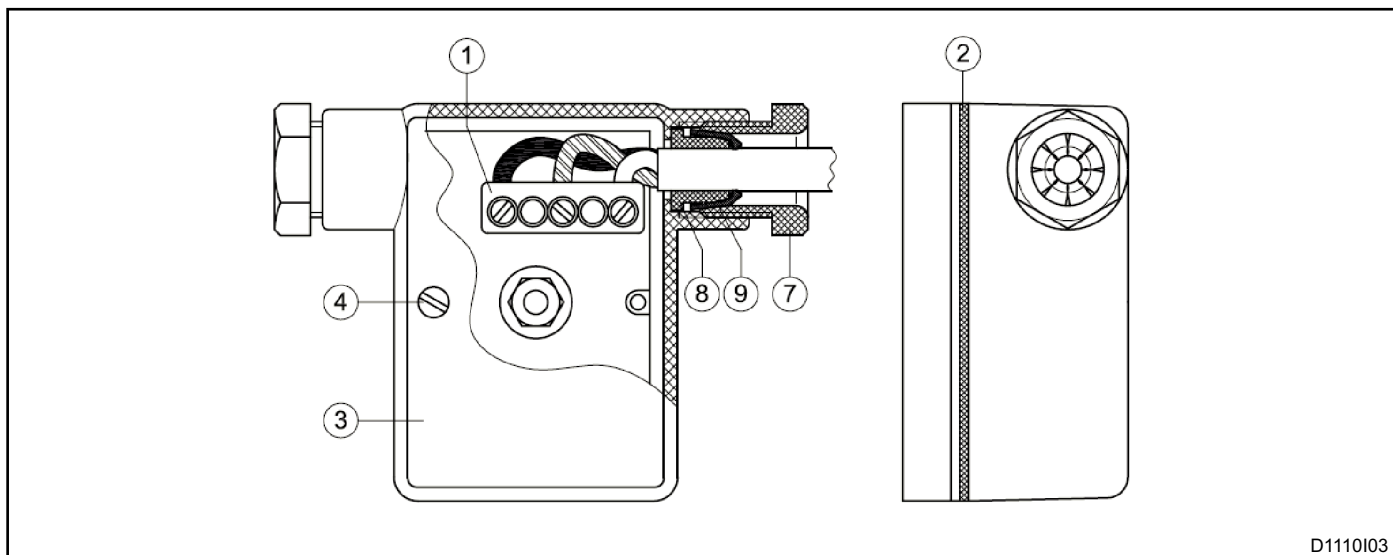
- 1 - Make sure that the threads conform to the valve that must be installed (**pos. 01**) according to the UNI ISO 7/1 Norm.
- 2 - Use thread-sealing paste on the male threads of the pipes (**pos. 02**) paying attention not to use too much as it could enter the valve and damage its seal.
- 3 - Screw the valve onto the pipe using an appropriate tool. Do not use the coil as a lever and only use the special seats on the body.

FLANGED MODELS:

- 1 - Weld the flanges (**pos. 03**) on the ends of the pipes, eliminating any welding burrs.
- 2 - Place the gaskets (**pos. 02**) between the flange (**pos. 03**) and the valve (**pos. 01**) and insert the bolts (**pos. 04**).
- 3 - Using appropriate tools, progressively tighten the bolts (**pos. 04**) crosswise.
- 4 - Avoid excessive tightening and mount without tension.



ELECTRIC WIRING



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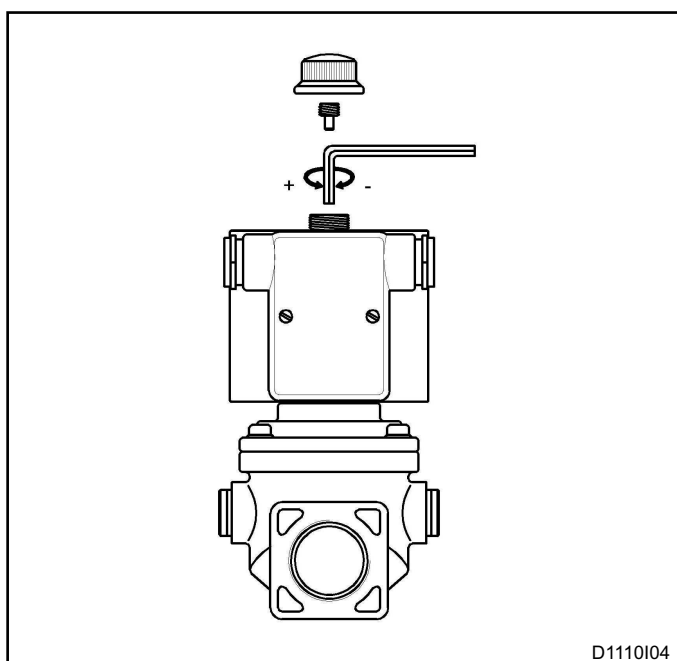
Before making any electrical connection, ensure that the voltage and frequency of the solenoid valve correspond to the electrical supply available.

- 1 - Disconnect electrical supply and close the gas.
- 2 - Using a screwdriver unscrew the screws (**pos. 04**) of the protection cover (**pos. 03**) of the connection box.
- 3 - Unscrew the cablegrip (**pos. 07**) and remove the locking ring (**pos. 09**) and the cone shaped gasket (**pos. 08**).
- 4 - Insert the cable respectively into the cablegrip, inside the locking ring of the cable gland, therefore inside the appropriate hole in the cover.
- 5 - Connect power to the terminals (**pos. 01**) of the recti-

fier circuit following the symbols indicated. In the case of valves powered at 12Vdc or 24Vdc, when the “+” terminals are used, do not invert polarity.

- 6 - Always make sure that the ground protection is connected to the related clamps (**pos. 01**).
- 7 - If the cable passage takes place through the hole that was originally closed, use the rubber pad under the cap to close the other hole if left open.
- 8 - Pull the wire and screw the cablegrip back on and then the cover, paying attention to position the gasket correctly (**pos. 02**).

FLOW REGULATION



D1110I04

The solenoid valves are supplied adjusted at maximum flow (regulation screw completely open).

Regulation is carried out by the screw found under the coil fixing cap. Once the cap and grain are removed, regulation takes place using a 4mm allen wrench, each clockwise turn decreases the flow of about 25% on 1/2", il 6% on 2.1/2" - 3", il 15% on 1", il 12% on 1.1/2" - 1.1/4", il 10% on 2".

Flow regulation is recommended on running burners. After regulating, screw the grain and cap back on. Regulation below 40% of the attachment pipe flow is not advised, as with line pressure variations this could created problems in the flow regime.

ORDINARY MAINTENANCE

For correct maintenance of the VMR solenoid valves, scrupulously abide by the following instructions. Before carrying out maneuvers with the plant on, make sure that the process and operator safety is not compromised. If necessary check with plant off.

INTEGRITY CHECK

■ The integrity of the gaskets and threads can be checked visually. If necessary, used liquid gas detector.

SOLENOID VALVE MOVEMENT

■ Checking for the presence of valve movement obstructions takes place by completely opening the valve and visually checking that there is nothing obstructing or limiting its stroke.

GENERAL MAINTENANCE PLAN

Maintenance and installation must be carried out by technically qualified staff respecting the Norms in force.

After installation has take place it is advisable to test the tightness of the threads or flange connections.

Operation	Type (*)	Advised time	Notes
Gasket integrity	O	annual	Check that there are no leaks outside
Thread integrity	O	annual	Check that there are no leaks outside
Maintenance of the solenoid valve	S	annual	Check the valve conditions

NOTES:

Key: O = Ordinary / E = Extraordinary

(*) it is suggested that the gaskets are replaced every time the valve is disassembled.

EXTRAORDINARY MAINTENANCE

For correct maintenance of the VMR solenoid valves scrupulously follow the instructions with plant off.

Before proceeding with any type of installation or service, close the upstream gas supply and disconnect the power supply.

BOLT TIGHTENING

■ Checking the bolt tightening must take place when the plant is off.

GASKET REPLACEMENT

- 1 - Progressively unscrew the screws that fix the solenoid valve crosswise. Extract the solenoid valve and check the conditions of its internal components.
- 2 - Clean the inside of the valve body with a clean cloth and compressed air. Do not use tools that could damage the internal parts.
- 3 - Check that the valve moves without friction.
- 4 - Replace the gaskets and reassemble the valve in its seat, according to the steps indicated in the "INSTALLATION" section.
- 5 - Finally check that the valve moves freely without any obstructions.

COIL REPLACEMENT

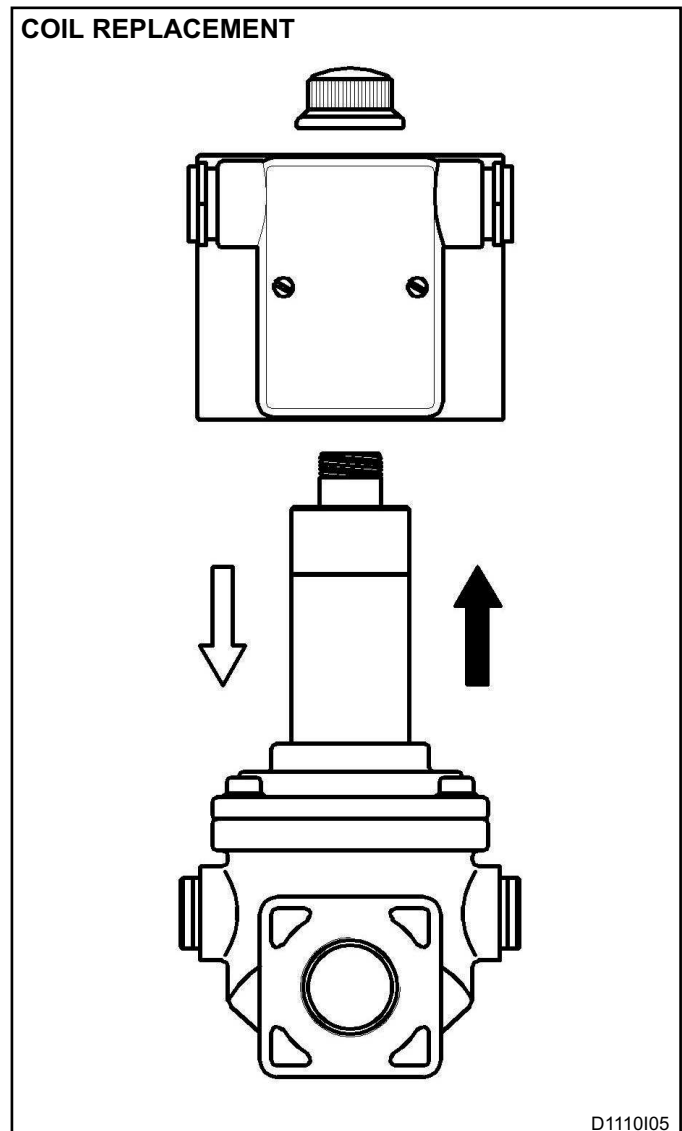
Malfunctioning coils must be replaced. Disconnect electric supply, remove the junction box cover. Disconnect the cables from the clamps, unscrew the fixing cap and replace the coil reassembling the valve following the sequence backwards.

INTERNAL CLEANING

Dust and possible foreign objects can easily be removed from the filter or from the gas passage seat.

- 1 - Close the ball valve upstream of the plant.
- 2 - Remove the coil as described previously.
- 3 - Progressively unscrew the screws that fix the upper flange crosswise. During this operation some residual gas could leak out from the valve body.
- 4 - Check the condition of the o-ring gasket on the flange. If it is worn, see to its replacement.
- 5 - Clean the inside of the sleeve using a clean cloth and compressed air.
- 6 - Remove the return spring and blow it with compressed air. Pay attention to the mounting direction of the spring, that must be placed in the same way when reassembling.

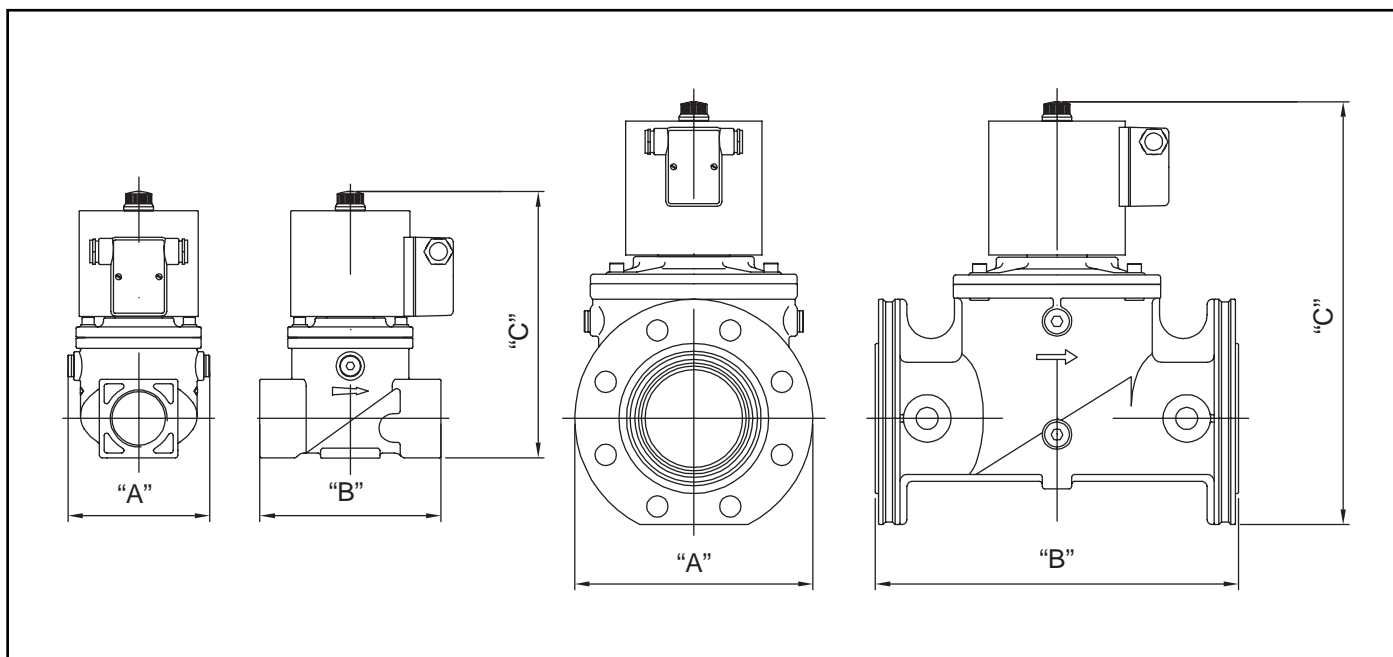
COIL REPLACEMENT



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- 7 - Clean the complete shutter assembly with a clean cloth and compressed air.
- 8 - Check the sealing gasket conditions. If it is damaged, replace it.
- 9 - Clean the sealing disc valve seat with a clean cloth. Do not use tools that could damage it.
- 10 - Remove the filter and blow it with compressed air.
- 11 - Reassemble the valve following the sequence backwards.

OVERALL DIMENSIONS - VMR



Model	Threaded attachments	Flanged attachments	"A" [mm]	"B" [mm]	"C" [mm]	Current drawn @230VAC [W]	Standard working pressure [mbar]	Available working pressure [mbar]	Mass [Kg]
VMR0	G - 3/8"	-	88	77	126	20/25	500	200	1,4
VMR1	G - 1/2"	-	88	77	126	20/25	500	200	1,4
VMR2	G - 3/4"	-	88	96	145	45	500	200	2,5
VMR3	G - 1"	-	88	96	145	45	500	200	2,5
VMR4	G - 1.1/2"	-	120	153	191	20/80 (*)	500	200	5,7
VMR6	G - 2"	-	106	156	195	20/80 (*)	500	200	6
VMR7	-	DN65 PN16	200	305	266	60/240 (*)	200	360	14
VMR8	-	DN80 PN16	200	305	266	60/240 (*)	200	360	14
VMR9	-	DN100 PN16	252	350	352	80/320 (*)	200	360	36
VMR93	-	DN125 PN16	310	460	430	90/360 (*)	200	360	58
VMR95	-	DN150 PN16	310	460	430	90/360 (*)	200	360	60

(*) working / opening

ORDERING CODE - VMR

VMR

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01

02

03

04

Model		01
3/8" Rp. (DN10)		0
1/2" Rp. (DN15)		1
3/4" Rp. (DN20)		2
1" Rp. (DN25)		3
1.1/2" Rp. (DN40)		4
2" Rp. (DN50)		6
DN65		7
DN80		8
DN100		9
DN125		93
DN150		95

02 Voltage	
24 VDC	24DC (*)
24 VAC +10 -15%	24 (*)
115 VAC +10 -15%	115
230 VAC +10 -15%	230

03 Limit switch *	
Not installed	/
Present	PCS

04 Special applications	
No special	/
BIOGAS	J
CokeOvenGas COG	K

(*) on request